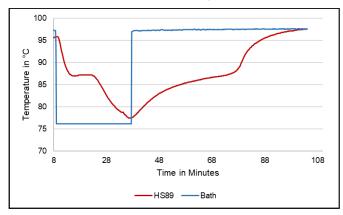
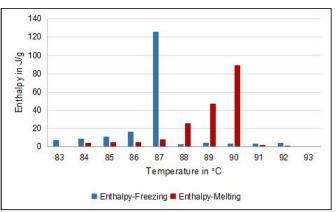
TECHNICAL DATA SHEET OF savE® HS89

Technical specification:

Product	:	savE® HS89
Description	:	Inorganic phase change material
Appearance	:	Milky white solid @25 °C

Phase transition temperature range and stored thermal energy*





Temperature vs time curve

Enthalpy vs temperature curve

Property	Value**	Test method	Test conditions (if any)
Phase transition temperature Melting Freezing Nucleation temperature	87 °C 87 °C 87 °C	PLUSS [®] T-History PLUSS [®] T-History PLUSS [®] T-History	 @ 99 °C Liquid bath @ 79 °C Liquid bath @ 79 °C Liquid bath
Latent heat/enthalpy Melting Freezing	188 kJ/kg 191 kJ/kg	PLUSS [®] T-History PLUSS [®] T-History	@ 83 to 93 °C @ 93 to 83 °C
Density Liquid Solid	1540 kg/m ³ 1630 kg/m ³	ASTM D891-95 ASTM D891-95	@ 90 °C @ 30 °C
Specific heat Liquid Solid	2.65 kJ/kgK 3.80 kJ/kgK	PLUSS [®] T-History PLUSS [®] T-History	@ 95 °C @ 80 °C
Thermal conductivity Liquid Solid	NA NA		
Number of cycles tested	~1000	PLUSS [®] Internal	
Maximum operating temperature	90 °C		
Flammability	No		

* Determined by T-history

**Nominal Valu[es. Actual values mentioned in test certificate.

Compatibility data available on request.

PCM is available in bulk, pouches or in containers of choice (Refer to Document 301_PCM Encapsulation).

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